

IN THE CLAIMS

1. (Currently Amended) An image display device, comprising an envelope whose inside is maintained in a reduced pressure atmosphere, the envelope comprising:
 - a first substrate;
 - a second substrate opposed to the first substrate; and
 - a frame interposed between the first substrate and the second substrate, and;
 - the envelope further comprising:
 - ~~a first metal film disposed at a portion of the first substrate opposed to the frame, which exposes the first substrate at a center section of the portion and interposes the exposed portion, and~~
 - ~~a low melting point metal which is positioned between the first substrate and the frame and wherein the low melting point metal is brought into contact with the exposed portion of the first substrate and the first metal film so as to make seal bonding of the first substrate and the frame~~
 - wherein a portion of the first substrate opposed to the frame has first areas covered each with a first metal film and a second area not covered with the first metal film, and
 - wherein the first substrate and the frame are seal-bonded with a low melting point metal, the low melting point metal being brought into contact with the first

metal film and the first substrate in the second area, the second area being interposed between the first areas.

2. (Currently Amended) An image display device, comprising an envelope whose inside is maintained in a reduced pressure atmosphere, the envelope comprising:

a first substrate;

a second substrate opposed to the first substrate; and

a frame interposed between the first substrate and the second substrate, and

the envelope further comprising:

~~a first metal film disposed at a portion of the frame opposed to the first substrate, which exposes the frame at a center section of the portion and interposes the exposed portions; and~~

~~a low melting point metal which is positioned between the first substrate and the frame and wherein the low melting point metal is brought into contact with the first metal film so as to make seal bonding of the first substrate and the frame~~

wherein a portion of the frame opposed to the first substrate has first areas covered each with a first metal film and a second area not covered with the first metal film, and

wherein the first substrate and the frame are seal-bonded with a low melting point metal, the low melting point metal being brought into contact with the first metal film and the frame in the second area, the second area being interposed between the first areas.

3. - 6. (Canceled)

7. (Previously Presented) A television display device, comprising:
the image display device according to claim 1,
wherein the image display device receives a television signal.

8. (Previously Presented) A television display device, comprising:
the image display device according to claim 2,
wherein the image display device receives a television signal.

9. (Previously Presented) The image display device according to claim 1, wherein a vacuum level in the envelope is kept at 1×10^{-3} to 1×10^{-5} Pa.

10. (Previously Presented) The image display device according to claim 2, wherein a vacuum level in the envelope is kept at 1×10^{-3} to 1×10^{-5} Pa.

11. (Previously Presented) The image display device of claim 1, wherein the envelope further comprises a second metal film at a face of the frame opposed to the first substrate, which is brought into contact with the low melting point metal.

12. (Previously Presented) The image display device according to claim 11, wherein each of the first and second metal films comprises a silver film, an ITO film or a Pt film.

13. (Previously Presented) The image display device according to claim 1, wherein the low melting point metal comprises In, Sn or an alloy containing In or Sn.